

# **ROSBACK COMPANY**

## **TrueLine Series Models 620 and 623 with Rapid Change Modules**



**Completely change from one tool setup to another in under a minute. Simply replace the preset shaft module and start running your next job.**

- **Never worry about setting or engaging heads again**
- **No more damaged cutters or blades**
- **Every job is retained in perfect working order**
- **Perforate, Microperforate, Score, and Slit**

**IDEAL FOR DIGITALLY  
PRINTED STOCK**

### Performance & Finishing Features

Designed for runs of hundreds and thousands... built for thousands of runs.

Rosback has been providing world class perforating, scoring, and slitting solutions since 1881. The TrueLine Series of perforating, scoring, and slitting machines are the best on the market. Now get this unmatched performance with **Rapid Change Modules** for unbelievably fast and effortless changeover.

The preassembled Rapid Change Modules slide and lock into the TrueLine frame. They contain all the tooling required for a specific job. Changing the setup is as simple as sliding in a different module.

Every setup is perfect every time. No experience or training required.

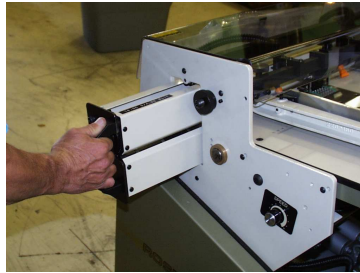
Rapid Change Modules eliminate damaged cutters and blades that can occur when inexperienced operators try to engage misaligned heads

Modules can be ordered ready to go from the factory or modified and assembled on site. Once set, the modules are ready to use over and over. The most accurate and reliable system available.

### PERFORMANCE FEATURES

- Vacuum or Friction Feeding
- Side Guides Micro Adjust for Position and Squareness of Paper
- Micro Adjust Caliper for Precise Feed Control
- Very Low Maintenance
- See Through Safety Cover
- Quick Lateral Guide Adjustment
- Molded Drive Rollers for Precise Register Control
- Variable Speed up to 24,000 FPH
- Handles Materials from 9-lb. Onionskin to 1/16" Board

Add a Model 920 or 923 Conveyor to dramatically increase production. Divided deliveries for cards and strips and other special deliveries also available.



Simply insert and lock the shaft module for a complete new setup. All the heads are set. No adjustments needed.

### 620/623 CONFIGURATION

Each system includes one module with one scoring head and two standard perforating heads that can be arranged to your requirements. Or, simply send us your sheet layouts and we will quote any modules you need to run all your work. Available operations include virtually any combination of:

- Knife, Slot, and Micro Perforation
- Scoring
- Slitting
- Gutter slit with Scrap Deflection
- Edge Slit with Scrap Deflection

Modules are heavy duty and built to last. Tooling and blades are proven standard Rosback components



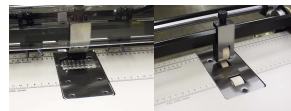
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Simply give us a layout of your job and we'll supply a module guaranteed to work perfectly every time.

### AVAILABLE ACCESSORIES

- Sheet Gap Control for feeding onto a 248 Cross Perforator or a right angle folder
- Caster Kit
- Conveyor Deliveries
- Custom Engineered Perf and Score Solutions



Positive & continuous vacuum feeding prevents marking of sensitive materials.

Dual roller friction feeding with micro adjustment for continuous feeding without fanning



Add a Caster Kit to make it portable. Relocate to the area it's needed, or roll away to free up floor space when not in use.

620/623 TRUELINE PERFORATOR SPECIFICATIONS		
	620	623
<b>Sheet Sizes</b>		
Minimum	3" (7.6 cm) x 3" (7.6 cm)	3" (7.6 cm) x 3" (7.6 cm)
Maximum	18" (46 cm) x 23" (58 cm)	24" (61 cm) x 26" (66 cm)
<b>Dimensions</b>		
Length	55" (140 cm)	61" (155 cm)
Width	32" (81.3 cm)	38" (97 cm)
Height	42" (107 cm)	44" (112 cm)
<b>Weights</b>		
Net - Friction	275 lbs. (125 kg)	335 lbs. (152 kg)
Shipping - Fric	366 lbs. (166 kg)	423 lbs. (192 kg)
Export - Fric	430 lbs. (195 kg)	520 lbs. (236 kg)
Net - Vacuum	365 lbs. (166 kg)	425 lbs. (193 kg)
Shipping - Vac	450 lbs. (204 kg)	515 lbs. (234 kg)
Export - Vac	520 lbs. (236 kg)	625 lbs. (284 kg)
<b>Electrical</b>		
Standard*	120 vac, 60 Hz, 1Ph, 5 amp (slow-blow recommended)	
Pump Supply	120 vac, 60 Hz, 1Ph, 15 amp (circuit breaker required)	
<b>Cycle Speed</b>		
Feet per hour	Up to 24,000	
<b>Minimum Spacing Between Lines</b>		
Perforating	3/4" (1.9 cm) standard - 1/2" (1.3 cm) available	
Score/Crease	1/4" (6.4 mm) Standard	

\*Contact Rosback for alternate electrical requirements  
Design Specifications Subject To Change Without Notice

\*Your Dealer:

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