

# ROSBACK COMPANY

TrueLine Series

## Models 226B Tandem Shaft



**High Speed System for Perforating, Scoring, and Slitting**

- Tandem Shafts For Almost Unlimited Versatility
- Vacuum and Friction Feed Models
- Heavy Duty Construction
- Accurate and Dependable

**Use with the [TrueScore-Pro](#) Heads to Create a Perfect High Speed Scoring System to Eliminate Cracking**

*IDEAL FOR DIGITALLY  
PRINTED STOCK*

### Performance & Finishing Features

Designed for runs of hundreds and thousands... built for thousands of runs.

Rosback has been providing world class perforating and slitting solutions since 1881. TrueLine Perforators provide a high quality, cost-effective perforating and scoring solution that presses or folders cannot match. Now double these advantages with the Model 226B Tandem Shaft Perforator.

The 226B Perforator can use twice as many perforating or scoring heads, and can create virtually unlimited perforating and scoring patterns. Two score lines 1/8" apart or twenty perf lines on a sheet are easily accomplished. Preserve a setup on one shaft while setting a different job on the other shaft.

The model 226 incorporates all the outstanding TrueLine features you expect, and includes heavy duty ball bearing construction to make it the most rugged, reliable, and versatile machine in its class.

Add the patent pending **TrueScore-Pro** for crack free scoring on the most difficult materials, including digitally printed stock.

### PERFORMANCE FEATURES

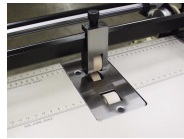
- Two Sets of Cutter Shafts for Positioning Perf, Score, and Slitting Heads.
- Vacuum or Friction Feeding
- Side Guides Micro Adjust for Position and Squareness
- Micro Adjust Caliper for Precise Feed Control
- Quick Lateral Guide Adjustment
- Molded Drive Rollers for Precise Register Control
- Run up to Twenty Perf Heads
- Very Low Maintenance
- Variable Speed up to 24,000 FPH
- Handles Materials from 9-lb. Onionskin to 1/16" Board
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Add a Model 920 or 923 Conveyor to dramatically increase production. Divided deliveries for cards and strips and other special deliveries also available

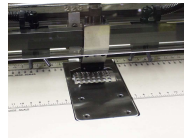


### 226B STANDARD EQUIPMENT

- Ball Bearing Construction
- 4-Sets of Slot Perf Heads w/Burr Rollers
- 2-Sets of Scoring/Creasing Heads
- 4-Sets of Drive Rollers
- 8-Perforating Blades
- 2-Sets Full Circle Shaft Supports
- 1-Tool Kit



Positive dual friction feeding with micro adjustments for continuous feeding without fanning stock.



Positive & continuous vacuum feeding prevents marking of sensitive materials.



Precision, ergonomic adjustments for position, depth, and speed, plus a large, easy to turn safety handwheel



Secure locking side guide and micrometer side guide angle adjustment compensate for stock squareness.



Add a Caster Kit to make it portable. Relocate to the area it's needed, or roll away to free up floor space when not in use.

### OPTIONS AND ACCESSORIES

- TrueScore-Pro heads for crack free digital scoring
- Sheet Gap Control for feeding onto a 248 Cross Perforator or a right angle folder
- Caster Kit
- Quick-Align Perforating Heads
- Easy-Out Perforating Shafts
- Wide Variety of Scoring Heads
- Split Scoring Heads
- "CD" Inlay Heads
- Gutter Slitter/Perf Heads
- Knife-Cut Heads
- Micro-Perf Heads
- Slitting Heads
- Pressure-Sensitive Slitting Attachment
- Special Engineered Heads
- CE Guarding Package



TrueScore-Pro Scoring Heads



Standard Precision Rosback Heads

Model 226B TrueLine Specifications	
<b>Sheet Sizes</b>	
Minimum	3" (7.6 cm) x 3" (7.6 cm)
Maximum	26" (66 cm) x 26" (66 cm)
<b>Dimensions</b>	
Length	64" (162 cm)
Width	38" (97 cm)
Height	45" (114 cm)
<b>Weights</b>	
Net – Friction	380 lbs. (173 kg)
Net – Vacuum	470 lbs. (213 kg)
Shipping – Friction	506 lbs. (230 kg)
Shipping – Vacuum	609 lbs. (276 kg)
Export – Friction	627 lbs. (284 kg)
Export – Vacuum	730 lbs. (331 kg)
<b>Electrical</b>	
Standard*	120 vac 60Hz 1Ph 12 amp
Pump Supply	120 vac 60 Hz 1Ph 15amp
<b>Cycle Speed</b>	
Feet per hour	Up to 24,000
<b>Minimum Spacing Between Lines</b>	
Perforating	Unlimited
Scoring/Creasing	Unlimited

\*Contact Rosback for alternate electrical requirements

\*Your Dealer:

### ROSBACK CO.

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