

ROSBACK COMPANY

TrueLine Series Models 220SR, 223SR and 226SR



High Speed System for Perforating, Scoring, and Slitting

- 100% Accurate Side Registration
- Control Options for a Wide Range of Applications
- Heavy Duty Construction
- Accurate and Dependable
- Fast Setup and Low Maintenance

Use with the **TrueScore-Pro** Heads to Create a Perfect High Speed Scoring System to Eliminate Cracking

*IDEAL FOR DIGITALLY
PRINTED STOCK*

Performance & Finishing Features

Designed for runs of hundreds and thousands... built for thousands of runs.

Rosback has been providing world class perforating and slitting solutions since 1881. The TrueLine feeding mechanism is so consistent that it is copied by many folder manufacturers wanting continuous, accurate feeding of various weights of paper. TrueLine Perforators provide a high quality, cost-effective perforating and scoring solution that presses or folders cannot match.

Enjoy a wide variety of uses including Slot, Knife-Cut and Micro Perforation, Slitting, and Scoring. Get precision results on stocks ranging from 9-lb. onionskin to 1/16" board. Rosback TrueLines are well known for simplicity of use and years of trouble free operation.

Add the patent pending **TrueScore-Pro** for crack free scoring on the most difficult materials, including digitally printed stock.

PERFORMANCE FEATURES

- Vacuum Feeding eliminates marking sensitive stock
- Separate vacuum and pressure controls enhance performance
- Speeds up to 24,000 feet/hr
- 100% accurate registration system including sheet deflectors and micrometer dial for angular adjustments
- Ergonomically located operating controls
- Heavy duty casters for portability
- Quickly add or remove heads
- Run up to 5 heads on 220SR
- Run up to 10 heads on 223SR
- Run up to 20 heads on 226SR
- Handles materials ranging from 9-lb. onionskin to 1/16" board

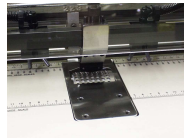
SRX MODEL ADDED FEATURES

- Programmable sheet feeding with gap control
- Programmable total & batch counter
- Strike perforate using the optional Cobra Strike System (223SRX and 226SRX Only)
- Add a 248 or 249 Right Angle unit or feed directly into your right angle folder

220/223/226 SR SERIES STANDARD EQUIPMENT

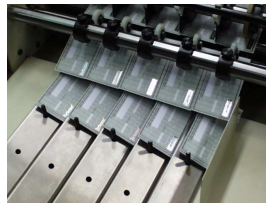
- 2-Sets of Slot Perf Heads w/Burr Rollers*
- 1-Set of Scoring/Creasing Heads*
- 2-Sets of Drive Rollers*
- 8-Perforating Blades
- 1-Tool Kit
- 1-Spare Parts Kit
- 1-Set Full Circle Shaft Supports (223 only)*

*(Double this quantity on Model 226)



Positive and continuous vacuum feeding prevents marking of sensitive materials. Feed even heavy stock with

100% accurate side registration with micro adjustment for position and skewing



Optional Delivery Dividers for cards, tickets, and labels



Optional 920 and 923 Conveyor Delivery increase production dramatically



Optional 248 and 249 Right Angle finish two directions in one pass

ACCESSORIES

- TrueScore-Pro heads for crack free digital scoring
- Cobra Strike Perforating
- Conveyors and Delivery Dividers for cards, tickets, and labels
- Quick-Align Perforating Heads
- Easy-Out Perforating Shafts
- Wide Variety of Scoring Heads
- Split Scoring Heads
- "CD" Inlay Heads
- Gutter Slitter/Perf Heads
- Knife-Cut Heads
- Micro-Perf Heads
- Slitting Heads
- Pressure-Sensitive Slitting Kit
- Special Engineered Heads
- CE Guarding Package

TrueScore-Pro Scoring Heads



| 220/223/226 SR TRUELINE SPECIFICATIONS | | | |
|--|--|--------------------|--------------------|
| | 220SR | 223SR | 226SR |
| Sheet Sizes | | | |
| Minimum | 5" (12.7cm) x 4.6" (11.7cm) | | |
| Maximum | 20" x 23" (52cm x 58cm) | 26" x 26" | |
| Dimensions | | | |
| Length | 98" (249 cm) | 104" (264 cm) | 107" (272 cm) |
| Width | 33" (84 cm) | 39" (99 cm) | |
| Height | 42" (107 cm) | | |
| Weights | | | |
| Net | 620 lbs. (281 kg) | 680 lbs. (308 kg) | 755 lbs. (343 kg) |
| Shipping | 950 lbs. (431 kg) | 1150 lbs. (522 kg) | 1250 lbs. (567 kg) |
| Export | 1150 lbs. (522 kg) | 1350 lbs. (612 kg) | 1450 lbs. (658 kg) |
| Electrical | | | |
| Standard* | 120 vac, 60 Hz, 1Ph, 5 amp (slow-blow recommended) | | |
| Pump | 120 vac, 60 Hz, 1Ph, 15 amp (circuit breaker required) | | |
| Cycle Speed | | | |
| Feet / hour | Up to 24,000 | | |
| Minimum Spacing Between Lines | | | |
| Perforating | 3/4" (1.9 cm) - 1/2" (1.3 cm) available | | Unlimited |
| Scoring | 1/4" (6.4 mm) Standard | | Unlimited |

*Contact Rosback for alternate electrical requirements

Design Specifications Subject To Change Without Notice

ROSBACK CO.

125 HAWTHORNE AVE., ST. JOSEPH, MI 49085 USA

Phone: (269) 983-2582 * Fax: (269) 983-2516

Internet: www.rosbackcompany.com * E-mail: sales@rosbackcompany.com

*Contact Rosback for alternate electrical requirements
Design Specifications Subject To Change Without Notice

*Your Dealer: