

218 Bobcat



True-Line Series



240 and 240XL Series



True-Line SR Series

2x2 TrueScore System for Hinged Covers

Crack-Free Scoring

Ideal For Digitally Printed Covers

ROSBACK

ROSBACK has been providing world class perforating, creasing, and slitting solutions since 1881. The True-Line and 240XL series perforators provide quality, cost-effective perforating and creasing solutions that presses or folders cannot match. No wonder thousands of demanding print finishers ask for ROSBACK

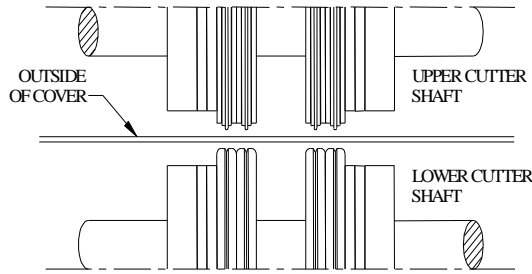
Now add the 2x2 TrueScore System to your ROSBACK perforator. The 2x2 TrueScore System is specially designed for hinge scoring digitally printed perfect bound book covers. The 2x2 TrueScore System is the most versatile hinge scoring system currently on the market with 64 standard variations. The 2x2 TrueScore System can also be used for any application requiring one score, or two scores from 1/4" spacing or greater. The 2x2 TrueScore System works for all cover stock and a wide variety of other materials. No more outsourcing difficult digitally printed creasing jobs. The 2x2 TrueScore System is so simple to use even inexperienced operators will enjoy perfect crack free results.

HOW THE 2x2 TrueScore WORKS

The upper head has a selection of two male ring holders. Color coded male rings are placed into the appropriate ring holder for a particular weight of stock. The lower head has a selection of two female grooved rings having different groove widths. When the heads engage, the rubber ring gently stretches the material into the female ring groove, providing a deep, perfect crease and crack free fold every time.

The heads can be re-assembled to have a male ring holder with a female groove ring on the same head, if required.

Spacer rings on each head assembly are used to change the dimension from the spine score to the hinge score.



EASY SETUP AND OPERATION:

- Assemble chosen female rings with spacers as required onto two hubs. Determine both lower creasing head locations for the job and lock onto lower cutter shaft.
- Assemble chosen male ring holders with male rings and spacers as required onto two hubs. Position the upper heads on the upper cutter shaft so that the male rings are centered over the female grooves. Lower the upper cutter shaft with the pitch control lever. Fasten upper creasing head setscrew.
- Run a sheet through and adjust pressure as normal until the desired crease depth is reached.
- To change inserts, place extracting tool into the slot located next to the creasing insert and gently lever out of channel.
- The black ring with the smaller female groove ring produces a smaller crease, perfect for paper and light cover stock materials.
The red ring with the larger female groove ring produces wider crease for heavier card and cover stocks.
- The minimum spine-to-spine score is 1/4". The minimum spine-to-hinge score is 1/4" Using supplied spacer rings 3/8" and 1/2" spine-to-hinge score is obtainable.

2x2 TrueScore Kit STANDARD EQUIPMENT:

- 4-Hubs
- 4-Gold Male Ring Holders
- 4-Gray Male Ring Holders
- 4-Black Female Grooved Rings
- 4-White Female Grooved Rings
- 8-Spacer Rings
- 4-Black Male Rubber Rings
- 4-Red Male Rubber Rings
- 1-Tool Kit

OTHER ACCESSORIES AVAILABLE FOR ROSBACK PERFORATORS:

- Easy Out Shafts. Dramatically reduce setup time when tooling changes are required.
- Quick-Align Perforating Heads
- Slot-Cut Heads. Produce a clean, highly visible and attractive line of perforation in 3 to 12 tpi.
- Knife-Cut Heads. Produce a clean, nearly invisible line of perforation in 3 to 12 tpi.
- Micro-Perf Heads. Very popular for re-feeding printers. Produce a flat, strong perforation that leaves an exceptionally clean edge after separation. Choose 36, 54 or 72 tpi.
- Slitting Heads. Cut multiple forms apart while you crease and slit.
- Scoring Heads. Many stock varieties.
- "CD" Inlay Heads. Produce CD inlay cards in single or multiple formats.
- Gutter Slit/Perf Heads. Slit apart multiple format jobs while ejecting scrap strips from the finished pieces.
- Pressure-Sensitive Slitting Attachment. Backslit or semi-slit labels and decals.
- Narrow Margin Perf Heads (3/8" From Sheet Edge)
- Special Slot-Perf Heads (1/2" Between Perf Lines)
- Special Engineered Heads. Chances are good we have done it before and can produce your special application quickly, saving you time & money.

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