



18" Table Top Perforator



26" (2) Tandem Shaft Perforator



20" & 26" Perforators

TrueLine Series PERFORATORS/SCORERS/SLITTERS

Available in Friction or Vacuum

ROSBACK

Performance & Finishing Features

Designed for runs of hundreds and thousands... built for thousands of runs.

Rosback has been providing world class perforating and slitting solutions since 1881. The TrueLine feeding mechanism is so consistent that it is copied by many folder manufacturers wanting continuous, accurate feeding of various weights of paper.

TrueLine Perforators provide a quality, cost-effective cutout perforating solution that presses or folders cannot match.

TrueLine Perforators are designed for quality production. Get precision perforating, scoring and slitting on stocks ranging from 9-lb. onionskin to 1/16" board. TrueLine owners talk about the simplicity of operation and years of trouble free performance.

STATE-OF-THE-ART PERFORMANCE FEATURES:

- Vacuum or Friction Feeding
- Perf heads w/ built-in chip remover
- Strippers – completely surround perforating cutters
- Molded drive rollers
- See-through safety cover
- Quickly add or remove heads
- Up to 5 heads on 218 & 220
- Up to 10 heads on 223
- Up to 20 heads on 226
- 226 equipped with (2) tandem shafts
- Handles materials ranging from 9-lb. onionskin to 1/16" board

218 STANDARD EQUIPMENT:

TableTop Model

- 1-Set of Drive Rollers
- 2-Sets of Slot Perf Heads w/Burr Rollers
- 1-Set of Scoring & Creasing Heads
- 8-Perforating Blades
- 1-Tool Kit
- 1-Spare Parts Kit

220/223 STANDARD EQUIPMENT:

- 1-Set of Drive Rollers
- 2-Sets of Slot Perf Heads w/Burr Rollers
- 1-Set of Scoring & Creasing Heads
- 8-Perforating Blades
- 1-Set of Full Circle Shaft Supports (Model 223 Only)
- 1-Tool Kit
- 1-Spare Parts Kit

226 STANDARD EQUIPMENT:

- 4-Sets of Drive Rollers
- 2-Sets of Slot Perf Heads w/Burr Rollers
- 1-Set of Scoring & Creasing Heads
- 8-Perforating Blades
- 2-Sets of Full Circle Shaft Supports
- 1-Tool Kit
- 1-Spare Parts Kit

AVAILABLE OPTIONS & ACCESSORIES:

- Ball Bearing Construction (Standard on 226 Models)
- "CD" Inlay Heads
- Gutter Slitter/Perf Heads
- Knife-cut Heads
- Micro-perf Heads
- Slitting Heads
- Pressure-sensitive Slitting Attachment*
- Narrow Margin Perf Heads (3/8" from sheet edge)
- Special Slot-perf Heads (1/2" between perf lines)
- Special Engineered Heads (upon request)
- Cross Perf/Right Angle (Model 248 30" Perforator)
- Vacuum Retro-fit Kit (N/A on 218 Models)
- Scoring heads – Special Extra Wide
- CE Guarding Package

*Note: Optional slitting attachment for pressure sensitive material permits partial slitting of stock. Due to consistent depth control required, pressure sensitive slitting is recommended only on 223 & 226 Models.

TRUELINE SERIES PERFORATOR SPECIFICATIONS

	218	220B	223B	226B
Sheet Size Min	2.5" (6.3cm) x 3" (7.6cm)	3" (7.6 cm) x 3" (7.6 cm)	3" (7.6 cm) x 3" (7.6 cm)	3" (7.6 cm) x 3" (7.6 cm)
Max	18" (45.7cm) x 18" (45.7cm)	20" (52 cm) x 23" (58 cm)	26" (66 cm) x 26" (66 cm)	26" (66 cm) x 26" (66 cm)
Max No. of heads	5	5	10	20
Dims: Length	42" (106.6 cm)	55" (140 cm)	61" (155 cm)	64" (162 cm)
Width	27" (68.5 cm)	32" (81.3 cm)	38" (97 cm)	38" (97 cm)
Height	10.5" (26.6 cm)	42" (107 cm)	44" (112 cm)	45" (114 cm)
Weight Friction	100 lbs (45.3 kg)	275 lbs. (125 kg)	335 lbs. (152 kg)	380 lbs. (173 kg)
Vacuum	N/A	365 lbs. (166 kg)	425 lbs. (193 kg)	470 lbs. (213 kg)
Standard Electrics*	120vac, 60 Hz, 1Ph, 4amp	120 vac, 60 Hz, 1Ph, 5 amp (slow-blow recommended)		120vac 60Hz, 1Ph, 12amp
Pump Supply	N/A	120 vac, 60 Hz, 1Ph, 15 amp (circuit breaker required)		
Cycle Speed	Up to 15,000 feet per hour	Up to 24,000 feet per hour		
Perf Line Spacing	3/4" (1.9 cm) standard spacing between perf lines [1/2" (1.3 cm) available]			Unlimited
Score/Crease Spacing	Minimum space between score/crease lines - 1/4" (6.4 mm) Standard			Unlimited

*Contact Rosback for alternate electrical requirements

Design Specifications Subject To Change Without Notice

ROSBACK CO.

125 HAWTHORNE AVE., ST. JOSEPH, MI 49085 USA
 Phone: (269) 983-2582 * Fax: (269) 983-2516
 Internet: www.rosbackcompany.com * E-mail: rosbacksales@qtm.net

Your Dealer: