

# ROSBACK

PRINTERS AND BOOKBINDER'S MACHINERY

*Quality Bindery Equipment Since 1881*

---

ASSEMBLY INSTRUCTIONS &  
SPARE PARTS LIST MANUAL

**Models: 160 Stock Truck**

---



Shipping & Mailing Address: 125 Hawthorne Ave., St. Joseph, MI 49085 USA  
Phone: (269) 983-2582 \* Fax: (269) 983-2516 \* Internet: [www.rosbackcompany.com](http://www.rosbackcompany.com) \* E-mail:  
[Sales@RosbackCompany.com](mailto:Sales@RosbackCompany.com)

**Manufactured in the USA since 1881**

# Assembly Instructions

## Tools Needed for Assembly

- 1/8" hex key wrench
- 3/8" box end or open end wrench
- 9/16" box end or open end wrench

## Steps for assembly:

- 1.Lay base (160-001) upside down with lip up.
- 2.Position the caster (160-002) by lining up its three holes with the holes in the corner of the base.
- 3.Insert bolts (160-008) through caster into base. Place lock washers (160-011) and start nuts (160-010) on bolts.
- 4.Slide spacer (160-006) between caster plate and base. Line up the tapped hole in the spacer with the empty hole in the caster plate. Fasten bolt through caster and into spacer.
- 5.Tighten all bolts through caster plate.
- 6.Repeat steps 2 through 5 to install the other three casters.
- 7.Turn base over on the casters.
- 8.Block two casters to keep base from moving.
- 9.Set two dividers on the base at 90° so that the holes in the side of one divider line up with the other divider that has pem nuts. Line up the holes in the bottom flange of each divider with the holes in the base. Insert button head screws (160-009) through the dividers bottom flange and base. Reach under base to start the keps nuts (160-004) onto the button head screws. Do not tighten any screws at this time.
- 10.Set a third divider on the base. Fasten it to one of the two dividers and base.
- 11.Set the fourth divider on base. Finish bolting dividers together and to base.
- 12.Insert button head screws through each divider lip and base side for all four dividers.
- 13.Bolt cap plate (160-003) on top of dividers with button head screws.
- 14.Lay cart over on its side.
- 15.Tighten all screws on the base and dividers.
- 16.Set cart up on its casters.
- 17.Your 160 utility stock cart is now ready for use.

# Assembly Instructions for *Optional Shelves*

## Tools Needed for Assembly

- 1/8" hex key wrench
- 3/8" box end or open end wrench

## Steps for assembly:

1. Set location for shelf on cart. Remove button head screw (160-009) from divider for desired shelf location.
2. Slip shelf into position with outside flange higher than the flange against the divider.
3. Reinsert button head screw (160-009) through slotted hole of the shelf and back into divider.
4. Fasten two button head screws through the outside flange of the divider and slots in the shelf (160-014) flange. Fasten keps nuts (160-013) on these screws.
5. Fasten a button head screw (160-015) through the hole in the divider, closer to the outside flange, and the self. Fasten a keps nut (160-013) on this screw.
6. Repeat steps 1 through 5 to install remaining shelves on the cart.

Note: All keps nuts and screws should be fastened under each self.

7. Tighten all nuts and screws.

## 160 UTILITY STOCK TRUCK PARTS LIST

ITEM	PART NO.	DESCRIPTION	QTY
1	160-001	Base	1
2	160-002	Caster	4
3	160-003	Cap	1
4	160-004	10-32 Keps Nuts	16
5	160-005	10-32 Pem Nuts (Installed)	24
6	160-006	Spacers	4
7	160-007	Dividers	4
8	160-008	3/8-16 X 3/4 Hex Head Bolt	16
9	160-009	10-32 X 5/8 Button Head	40
10	160-010	3/8-16 Hex Nuts	12
11	160-011	3/8 Lock Washer	16
12	N/A	Assembly Instructions	1

## SHELF KIT PARTS LIST

(4 Shelves/Kit) (Max. 3 Kits/Cart)

ITEM	PART NO.	DESCRIPTION	QTY
1	160-013	10-32 Keps Nuts	12
2	160-014	Shelf	4
3	160-015	10-32 X 5/8 Button Head Screw	12
4	N/A	Assembly Instructions	1

