

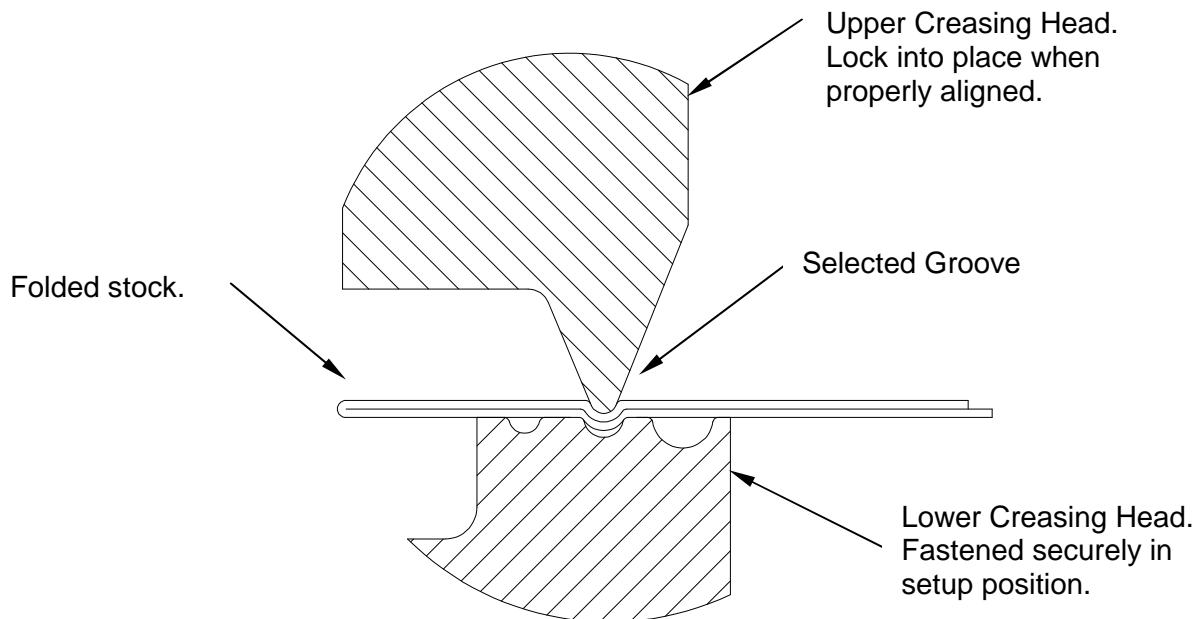
ROSBACK COMPANY

Creasing Head Setup Instructions

1. Determine lower creasing head location for job and lock into position.
2. Fold a sheet of stock in half.
3. Raise pitch control lever.
4. Position upper head so that the creasing-edge is centered over the selected lower head groove. (Important - the upper shaft must be clean so the upper head can slide freely.) Place the folded stock between the heads. Lower the upper head slowly with the pitch control lever until a heavy crease develops. At the same time, manually rotate the upper shaft with the hand-wheel for several revolutions. This will automatically align upper head in center of groove. Fasten upper creasing head setscrew carefully while the stock is between the upper and lower heads.
5. Set desired creasing depth with the pitch control lever.

NOTE: With lever fully down, maximum crease depth is achieved (See Caution); each scale division away from the "P" mark provides less crease depth. It is a good idea to record the scale mark that renders the best creasing results for a particular type and weight of stock, this information will be useful when running future jobs.

CAUTION: EXCESSIVE CREASE DEPTH OR UN-CENTERED HEADS MAY CUT THE STOCK AND CAUSE CRACKING DURING FOLDING.



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