

Preventative Maintenance & Lube Schedule

Schedule	Description	Action
Daily	Keep metal surfaces clean, free from dust, and rust.	A light coat of SAE 30 oil may be added to metal surfaces that do not come in contact with paper stock. It is a good idea to cover the perforator when it is not in use to keep dust from settling in working parts.
Periodically	Contaminated gluepot.	Depending on use, clean gluepot using paraffin wax. Replenish pot with new glue.
Weekly	Full or semi-full dust bag.	Remove and empty dust bag. Reinstall bag before next use.
Weekly	Lubricate register table, nipping station and delivery chute to prevent excess book adhesive sticking to components.	Use silicone spray.
Monthly	Lubricate gluepot bearings.	Use quality high temperature oil.
Monthly	Lubricate gluepot gearing.	Use quality high temperature grease.
Monthly	Lubricate main drive, clamp and glue pot chains.	Use Light oil.
Monthly	Lubricate pivot points on cutter motor guards.	Use Light oil.
Monthly	Lubricate nipper pivot points and bearings.	Use Light oil.
Monthly	Check cutter blade, gate and notcher/rougher for sharpness.	Replace if necessary. 880-087 Saw Blade 880-088 Carbide Tipped Notcher/Rougher 880-110 Saw Blade Gate.
Monthly	Check motor gearbox oil levels.	If necessary, add 600 W Super Cylinder oil thru the filler plug until it starts coming out the oil level plug. DO NOT overfill.
Bi-Monthly	Lubricate register table lift mechanism.	Use Light oil.