

Preventative Maintenance & Lube Schedule

Schedule	Description	Action
Daily	Keep metal surfaces clean, free from dust, and rust.	A light coat of SAE 10 oil may be added to metal surfaces that do not come in contact with paper stock. It is a good idea to cover the trimmer when it is not in use to keep dust from settling in working parts.
Bi-Weekly	Grease cams and rollers.	Apply NLGI #2 multipurpose lithium molybdenum disulfide grease. DO NOT over lubricate. Wipe away excess grease.
Bi-Weekly	Grease knife castings.	Apply NLGI #2 multipurpose lithium molybdenum disulfide grease. DO NOT over lubricate. Wipe away excess grease.
Bi-Weekly	Oil all drive chains and sprockets.	Apply SAE 30 oil to both chains. DO NOT over lubricate. Wipe away excess oil.
Monthly	Clean all tapes.	Clean with a blanket wash or alcohol based cleaner.
Monthly	Grease pivot shaft. (Top nipples located on lower frame, both sides)	Apply NLGI #2 multipurpose lithium molybdenum disulfide grease. DO NOT over lubricate. Wipe away excess grease.
Monthly	Grease bearings. (Bottom two nipples located on lower frame, both sides)	Apply NLGI #2 multipurpose lithium molybdenum disulfide grease. DO NOT over lubricate. Wipe away excess grease.
Monthly	Pull rod ends (all)	Apply NLGI #2 multipurpose lithium molybdenum disulfide grease. DO NOT over lubricate. Wipe away excess grease.
Monthly	Inspect belts.	Replace if necessary.
Monthly	Grease motor and variable pulley.	Apply NLGI #2 multipurpose lithium molybdenum disulfide grease. DO NOT over lubricate. Wipe away excess grease.
Rarely	Drive gears. Should not need to be greased.	If they do, use Moly 29 open gear compound. Wipe away excess grease.